



Building a strong Quality Culture and how to measure it

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Agenda

Quality Culture

- Lessons from history
- What MHRA looks for
- Does "one size fit all"?
- Measuring Quality Culture
- Hallmarks of a Quality Culture
- PDA Assessment Initiative

Quality Culture: Nothing new.....



'Life or death' Ministry warning HOSPITAL DRUG ALERT AS 5 DIE

Race to find 500 drip-feed bottles

The suspect batch is the 5 per cent. dextrose solution marked D 1192/C. It is fed through the veins of hospi-

tal patients who cannot eat, including

Mixed delivery

The Department of Health say bottles of the solution are normally distributed in boxes of twelve and it is

distributed in boxes of twelve and it is possible that a warehouseman mak-ing up deliveries could have mixed bottles from the contaminated batch. As experts at the Decomposit Hospi-cal, Plymouth, began their inquiry into the five deaths last night, a South Western Regional Hospital Board spokesman said the patients had "one given an infusion of the 5 per cent. dextrose solution manufactured by

who have just had major

those

operation

DAILY TELEGRAPH REPORTERS

"LIFE or death" hunt for 500 bottles of dextrose drip-A feed solution was ordered last night by the Department of Health as emergency inquiries began into the recent deaths

of five patients at Devonport hospital, Plymouth. The patients had all been given the solution manufac-tured by Evans Medical Ltd., of Speke, Liverpool. In a joint statement the firm and the Department of Health said a batch of the solution may have been contaminated.

About 660 bottles of the suspect solution were distributed in May-and only 156 have been traced so far. A Health Department spokesman said: "This is a matter of life and death and death. "We have moved as fast as possible to get the widest possible warnings out about the danger of this batch of the solution in the national interest." "It is vital for everyone stocking this solution to make sure that not even a single but the source that not even a single but the source that not even a single but the source that not even a solution to make sure that not even a solution that not even a solution that not even a solution to make sure that not even a solution that not even a solution that not even a solution to make sure that not even

Evans Medical Ltd.

But there was nothing to say these people did not die from other causes, he added.

Two other patients in Devonport hospital are believed to be suffering from the effects of an infusion with the dextrose. One is understood to be seriously ill.

seriously ill. Four of the Devonport hospital patients who died were men and their names have not yet been disclosed. The fifth, was Mrs Gillian Myatt, 33, mother of two children, who lived at Acre Place, Stoke, Plymouth.

Death mystery

Death mystery When the inquest on Mrs Myatt opened yesterday at Plymouth, Dr A. C. Hunt, consultant pathologist, said he could give no cause for her death. He told the corner: "Information was given to me that the batch of infusion fluid supplied to the hospital was dangerously contaminated." Hunt replied. "It possibly was due as a result of being given some of that huid." He added that the fluid was a proprietary brand supplied to many

proprietary brand supplied to many hospitals.

The coroner, Mr W. E. J. Major, was told that Mrs Myatt went into the hospital on February 25 and died on March 1

March 1. Dr Hunt said that death was due to collapse following an operation for thrombosis in an artery in the left leg. The destrose solution fed to Mrs. Myatt was suspected by one of the doctors at the hospital and he asked for it to be examined.

Difficult to recognise

In answer to questions from the coroner, Dr Hunt agreed that if any other patients died as a result of the other patients died as a result of the contaminated solution, their bodies would have been disposed of by now. The condition would be very diffi-cult to recognise, and death would have been accounted for by natural causes. The inquest on Mrs Myatt was

unned adjourned. Later, announcing the hospital inquiry, Mr Major said the five deaths had been comparatively recent. The bodies had either been buried or

The second sector of the second second

batch of solution may be alerted to examine recent case histories of people who have died."

people who have died." Asked if people who had been given infusions from the suspect solution and had now left hospital were considered to be at any risk, Mr Sewell said: "This is what any inquiries are all

about. "If the alert detective work carried

out at Devonport hospital is followed in the same way, the answer might not take too long to find—one way or

Dr Denis Cahal, senior principal medical officer at the Department of Health, said on television last night that the distribution of the faulty solution was "just a human error—one of those accidents which sometimes

were be England

Joint statement

cal, said:

- for and an unknown number may have been used since the sub-batch was issued. The Department of Health and Social Security ask all hospital pharma-

Security ask all hospital pharma-cies, wholesale pharmacist, doctors and any other people who have in their possession any 5 per cent. dextrose solution manufactured by Evans of Speke, to check their stocks immediately and to return any bear-ing the number D 1192/C to the manufacturers. They should not use any of the prepa-rations bearing this number in any circumstances.

circumstances

Glaxo subsidiary

Evans Medical Ltd. was founded nearly 200 years ago and is now a Glaxo subsidiary. It manufactures several hundred lines of standard drugs for hospitals and the pharmaceutical trade. Few of its products can be bought over the counter at a chemists. A spokesman said ution was nurely

per cent. dextrose solution was purely restricted to hospital use and could not be bought at High Street not be bought at High Street pharmacies. Guy's Hospital said last night that

it had received the warning from the Department of Health, but that it did not have any 5 per cent. dextrose in stock.

A spokesman at St. Thomas' said an immediate check was being made. Cyanide Threat-P6

those activity of the source o

The joint statement issued last night by the Department of Health and the dextrose manufacturer, Evans Medi-

- (cal, said: A sub-batch of 5 per cent. dextrose solution for intravenous feeding, manufactured by Evans Medical Ltd., of Speke, Liverpool, is sus-pected of being faulty. The sub-batch number is D 1192/C and it was distributed in May, 1971. The manufacturers have taken all possible steps to ensure that any bottles remaining from this sub-batch, which originally consisted of approximately 660 bottles, be returned to them. So far 156 bottles have been accounted for and an unknown number may



Report of the Committee appointed to inquire into the circumstances, including the production, which led to the use of contaminated infusion fluids in the Devonport Section of Plymouth General Hospital

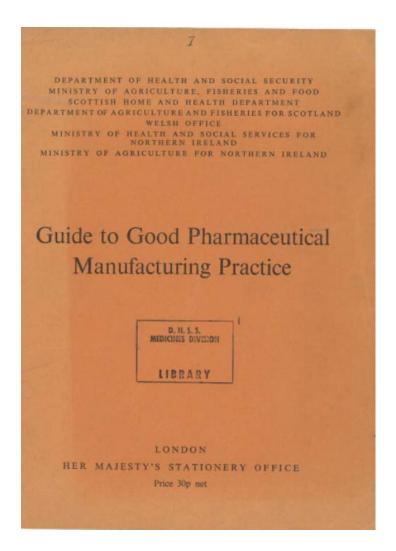
Chairman C. M. CLOTHIER, ESQ., Q.C., B.C.L., M.A. Oxon.

> Presented to Parliament by the Secretary of State for Social Services by Command of Her Majesty July 1972

Clothier report 1972: Principal conclusions

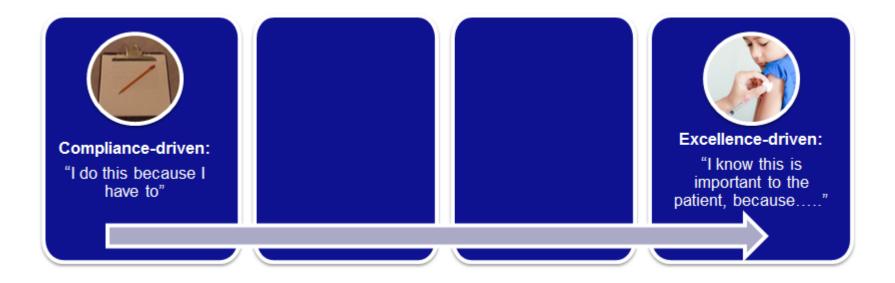
- The Committee heard of **no imminent technological advance** in the field of production of intravenous fluids **which will eliminate the need for skillful men devoted to their work**.
- The Committee considers that too many people believe that sterilization of fluids is easily achieved with simple plant operated by men of little skill under a minimum of supervision, a view of the task which is wrong in every respect.
- The Committee considers that the lessons of the past are apt to be forgotten and that **public safety** in this as in many other technological fields **depends ultimately on untiring vigilance both in industry and by government. Forthcoming regulation of the industry by license and inspection will not of itself guarantee freedom from similar disasters.**

1972: 'Forthcoming regulation'.....?



Quality Culture: what MHRA looks for

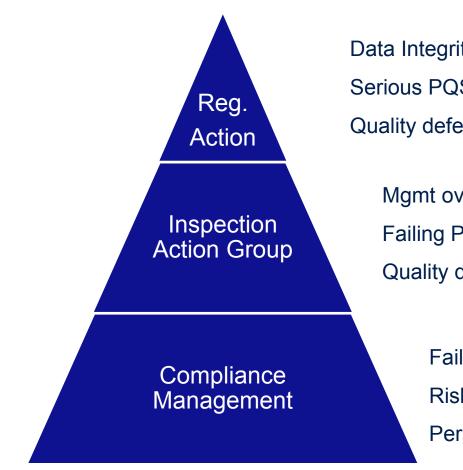
- Confidence that the company is (and will remain) in control
- Understanding of how quality attributes impact the patient
- Confidence in quality-related decision making
- Maturity of organisational mindset:



What does a Quality Culture require?



Regulatory action: the road to ruin!



Data Integrity (basic ALCOA) Serious PQS failure Quality defects with public health impact

Mgmt oversight and resourcing – ICH Q10 Failing PQS Quality defect investigations and actions

Failing PQS Risk based investigations and actions Personnel knowledge / experience

Quality Culture: does "one size fit all"?



Measuring Quality Culture



Metrics: careful assessment

• The need for context is paramount when interpreting metrics



Understanding the context is as important as the metrics themselves

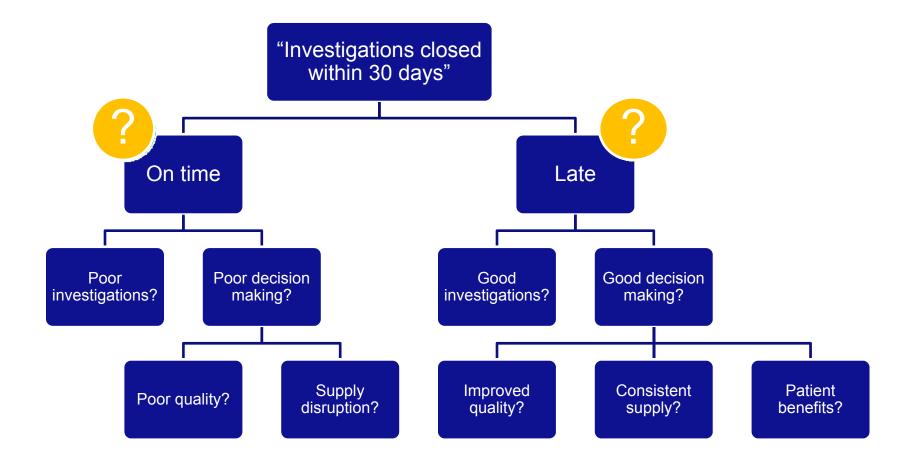


- Careful selection of metrics is required
 - What behaviours do the metrics demonstrate?
 - What behaviours do the metrics influence?
 - What is the relevance of each metric to product quality or patient safety?

"The only true measures of quality are the outcomes that matter to patients"

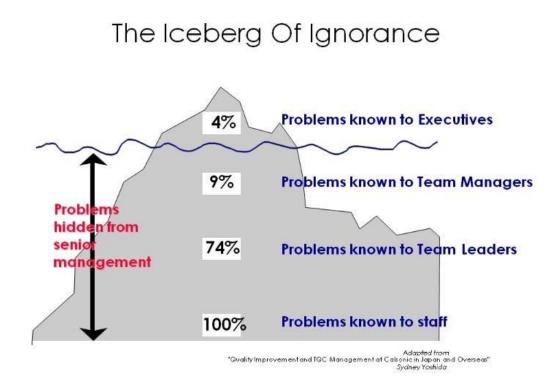
Michael E. Porter and Thomas H. Lee, MD Harvard Business review October 2013.

The importance of context

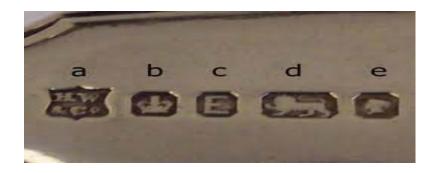


Metrics: careful selection

- Is the company monitoring the right things?
 - NOW
 - IN FUTURE







Hallmarks of a Quality Culture

- 1. Values clear from the top –CEO and Board
- 2. Leadership by example walking the talk
- 3. True priorities understood and owned patient first
- 4. Openness and transparency processes in place
- 5. Responsibilities defined and understood training
- 6. Doing what is right is more important than looking good
- 7. Learning from mistakes is our most valuable investment
 continuous improvement



Aspiring to Measure Quality Culture

Assessment tool (performed on-site)			Survey tool (online)					
Leadership Commitment	Communication & Collaboration Ownership	Correlation?	Consecting People, Science and Regulation® EXA Guality Culture Science State PDA Guality Culture Science Questions What besites drym work in [getoin schold Guality, Manufacturing, Operation]					
Leadership Commitments Quality Accountability and Quality Flanning I. Inabiling Quality Resources Fladback and Guashing Training & Raff development Rewards and Recognition Continuous Improvement C. CAPA roductiness Roo Cruse Human Irre B. Management Review and methics Management Review and Management B. Management Review and Management B. Management Review and Management B. Management Review and Management Management Review and Management Manageme	 Quality Communication: Builty Communicat		 Do you manage shift? (left (n)) A you put an absorbed prior (n, c) do you have address of responsibility to residue resources at your shift? (left / source in the final section of the constraint of the shift of th					
	ctive & verifiable are Quality Attributes)		Behaviors and feeling (leadership & self)					

For details contact Denyse Baker (baker@pda.org)

Survey developed to measure quality culture behaviours

30 questions for staff at sites
≻How often have you observed site leadership
≻Assess your own behaviours
≻Overall assessment of the site



Connecting People, Science and Regul	ation®					1945 10" ANNIVERS 2016
PDA Quality Cult	ure Surv	ey Questi	ons			
 What function do you work in? (options include Qu Do you manage staff? (yes / no) Are you in a site leadership role, i.e. do you have au (yes / no) Please answer the following questions for what you have ob 	ithority a	nd respons	ibility to mob	ilize resou	urces at you	
You are asked to rate using a five point scale based on the fr QUESTIONS: How often have you observed site leadership:	equency 1. Never	of occurre 2. Seldom	nce of that be 3. Sometimes	4. Often	5. Almost always	N/A Cannot assess
 Driving and recognizing staff on continuous improvement activities at your plant? Encouraging staff to share knowledge and expertise to solve plant problems? 						
Know provide the problems f Making it easy to promote fast escalate of quality issues?						
Communicating a vision, set of values driving the culture, and hold staff accountable on work conduct?						
 Providing technologies that are needed for current requirements? 						
 Ensuring continuous learning is available at all levels? Proactively consider quality and embed quality into their work and decision? 						
11. Provides support and resources for staff to deliver quality results?						8
12. Ensuring staff understands their individual impact on quality and safety?						
13. Establishing and reviewing cross functional quality goals and metrics?						
14. Sharing information on product quality performance with employees and key partners (i.e. suppliers)?						
 Encouraging "speaking up" (raising) quality issues? Promoting staff based on results and appropriate behaviors? 						

Survey developed to measure quality culture behaviours



Connecting People, Science and Regulation®

PDA Quality Culture Survey Questions

- 1. What function do you work in? (options include Quality, Manufacturing, Engineering, Other function)
- 2. Do you manage staff? (yes / no)
- 3. Are you in a site leadership role, i.e. do you have authority and responsibility to mobilize resources at your site? (yes / no)

Please answer the following questions for what you have observed of your site leadership's behavior over the past year. You are asked to rate using a five point scale based on the frequency of occurrence of that behavior:

	QUESTIONS:	1.	2.	3.	4.	5.	N/A
	How often have you observed site leadership:	Never	Seldom	Sometimes	Often	Almost always	Cannot assess
4.	Driving and recognizing staff on continuous improvement activities at your plant?						
5.	Encouraging staff to share knowledge and expertise to solve plant problems?						
6.	Making it easy to promote fast escalate of quality issues?						
7.	Communicating a vision, set of values driving the culture, and hold staff accountable on work conduct?						
8.	Providing technologies that are needed for current requirements?						
9.	Ensuring continuous learning is available at all levels?						
10.	Proactively consider quality and embed quality into their work and decision?						
11.	Provides support and resources for staff to deliver quality results?						
12.	Ensuring staff understands their individual impact on quality and safety?						
13.	Establishing and reviewing cross functional quality goals and metrics?						
14.	Sharing information on product quality performance with employees and key partners (i.e. suppliers)?						
15.	Encouraging "speaking up" (raising) quality issues?						
16.	Promoting staff based on results and appropriate behaviors?						

On-site Assessment - 5 categories

Leadership Commitment Communication & Collaboration

Employee Ownership

Continuous Improvement Technical Excellence

On-site Assessment -12 attributes

Leadership Commitment

- 1. Leadership Commitment to Quality
- 2. Enabling Capable Resources

Communication & Collaboration

- 3. Quality Communications
- 4. Collaboration with Auditors

Employee Ownership

5. Understanding Quality Goals

6. Safety Culture

Continuous Improvement

- 8. Management Review and metrics
- 9. Clear Quality Objectives
- **10. Internal Stakeholder Feedback**

Technical Excellence

11. Utilization of new proven technologies

12. Maturity of Systems

Back to 1972.....

- Clothier report's principal conclusions of 45 years ago are still relevant today
 - No technological advances which eliminate the need for skillful personnel devoted to their work
- Commitment.
- from senior management
- Knowledge.
- Diligence.
- Vigilance.

- through development of staff
- from all involved
- relevant metrics to inform good decisions





THANK YOU FOR YOUR ATTENTION

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